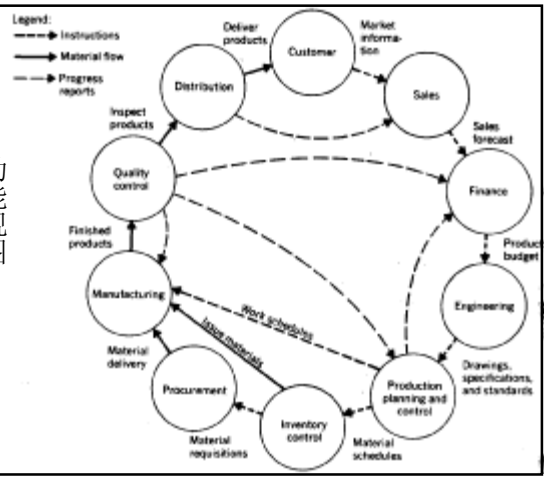
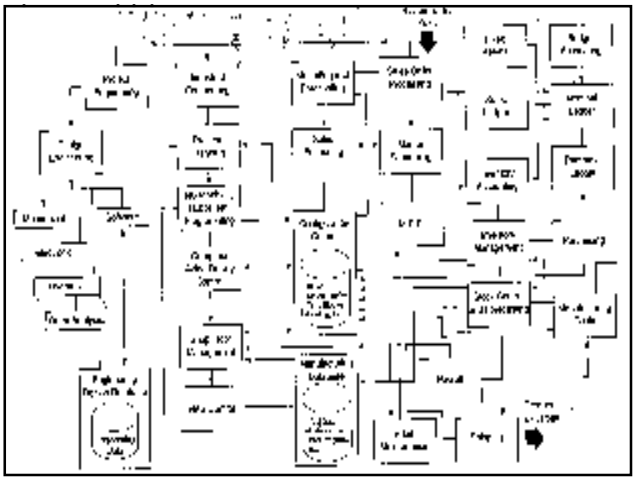
制造系统 Manufacturing System 基础篇

制造系统 Manufacturing System 基础篇

功能视图



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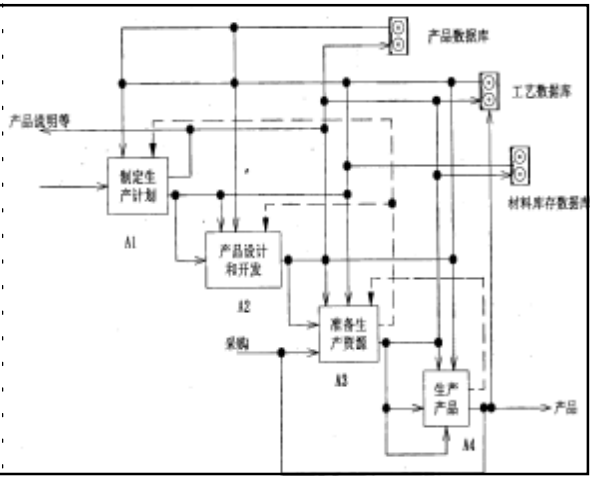




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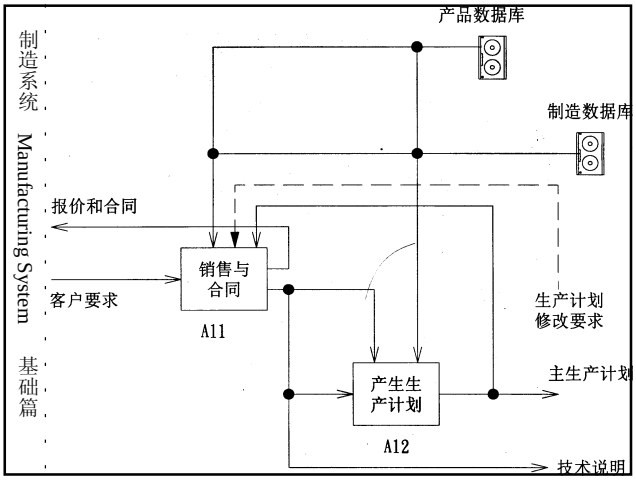


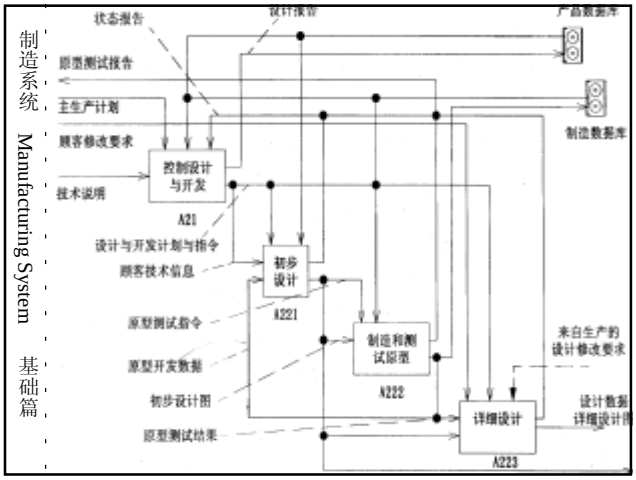


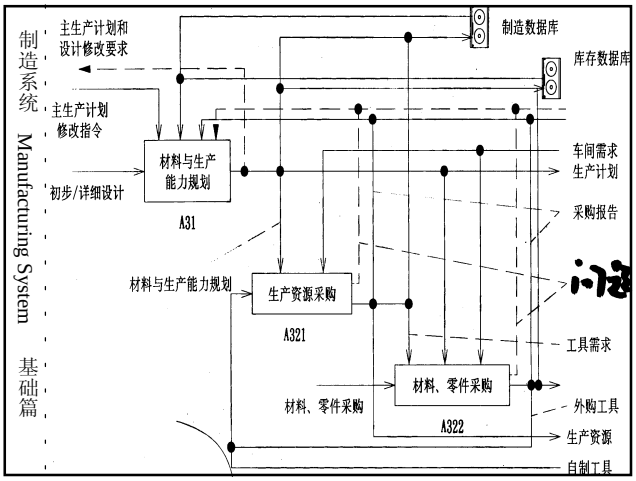


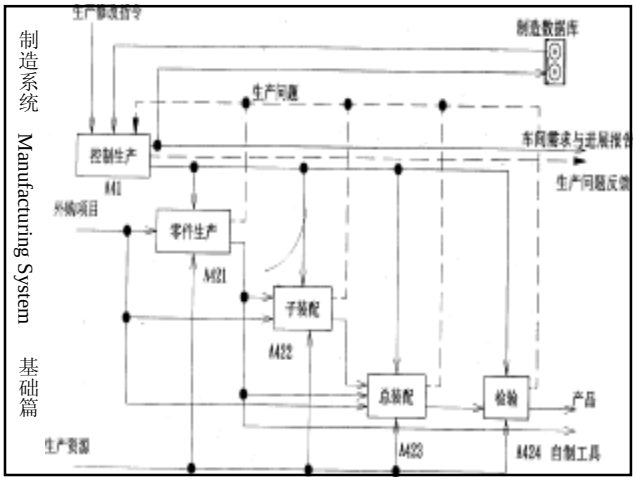




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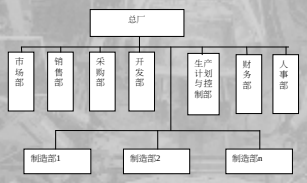
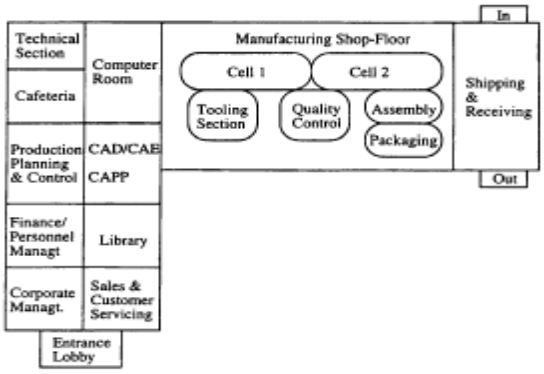
制造系统 Manufacturing System 基础篇

# 组织视图




制造系统 Manufacturing System 基础篇

# 资源视图




制造系统 Manufacturing System 基础篇

# 制造系统分类

- 生产批量
- 生产策略
- 生产布局
- 生产计划模式

制造系统 Manufacturing System 基础篇

# 生产批量

- 小批量：1-100件/年
- 中批量：100-10000件/年
- 大批量：10000件/年



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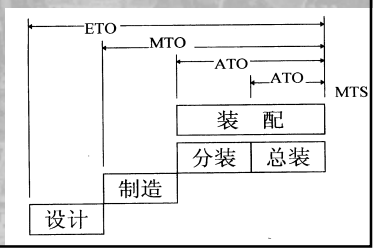
## 生产策略

- 按定货设计
- 按定货制造
- 按定货装配
- 有库存的制造



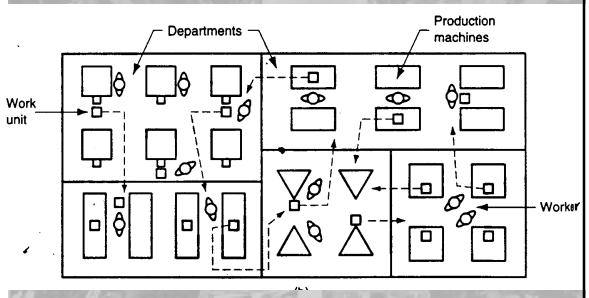

制造系统 Manufacturing System 基础篇

## 生产布局

- 功能布局（job shop）
- 项目布局（project shop）
- 流水线（flow line）
- 成组布局（cellular system）

制造系统 Manufacturing System 基础篇

## Job Shop

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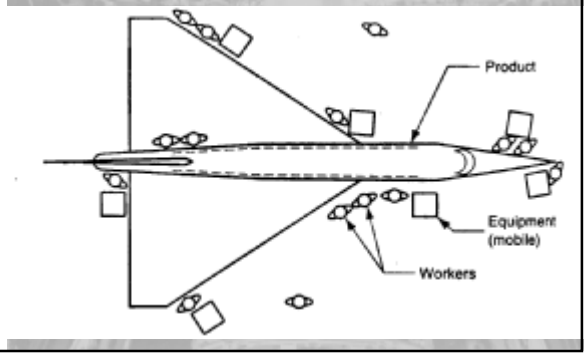
## Project Shop



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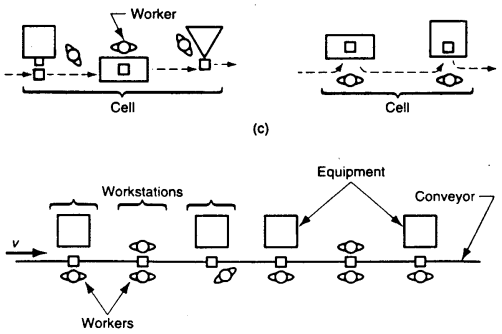
## Flow Line

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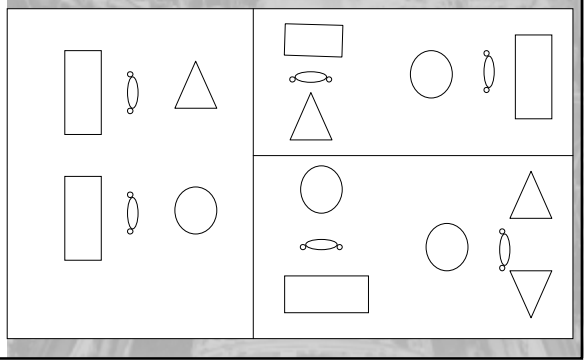
## Cellular System



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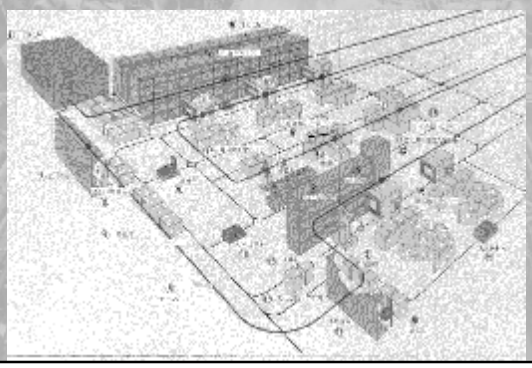
## FMS



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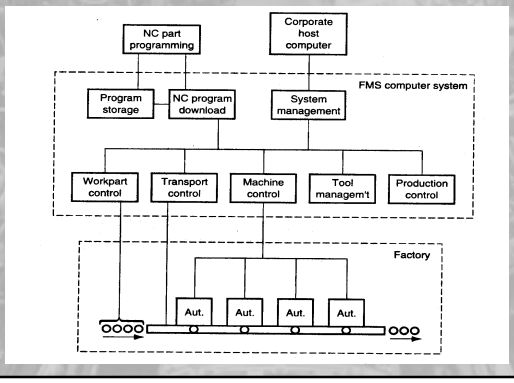
## FMS



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制造系统 Manufacturing System 基础篇

# 按生产计划模式的分类

- 推式
- 拉式

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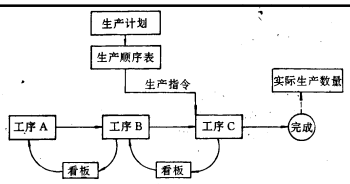
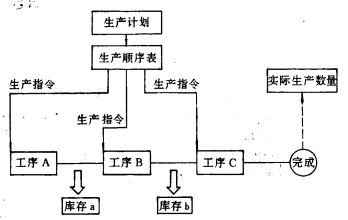



(1) JIT 的生产指令




(2) 传统生产管理中的生产指令



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